

Date: Thursday, 15/05/2008 7:41:13 AM  
 User: Linda Lacelle

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: PHENOLIC WASHER		
Job Number	: 39275			Part Number	: D36721		
Estimate Number	: 13005			Drawing Number	: D3672 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	15/05/2008	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	11	Type	PURCHASED PARTS	Due Date	: 16/05/2008 Qty: 1,000 Um: Each		
Previous Run	: 34470						
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A New Issue 07-09-09 JLM Verified By:EC Est Rev:B ECN 1056 07-11-13 DD						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 <b>Comment:</b> PURCHASING Issue P/O: <u>6370</u> <span style="margin-left: 100px;"><i>C 208/05/16</i></span> Purchase Part Number: MM .437 OD X .210 ID X.031 +/- .002 Supplier: HASKINS INDUSTRIAL <u>Padning slip</u> Certificate of conformity is required <span style="margin-left: 100px;">1000</span>
2.0	D36721	Phenolic Washer
		 <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1000.0000 Each(s) PHENOLIC WASHER
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage <u>Padning slip</u> Ensure certificate of conformity is attached <span style="margin-left: 100px;"><i>1000</i></span>
4.0	QC6	DIMENSIONAL CHECK
		 <b>Comment:</b> DIMENSIONAL CHECK <span style="margin-left: 100px;"><i>QSP019</i></span> <span style="margin-left: 100px;"><i>C 208/05/21 X/1000</i></span>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>116</u> <span style="margin-left: 100px;"><i>86/21</i></span> <span style="margin-left: 100px;"><i>SC</i></span>

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Drawing Name: PHENOLIC WASHER

Job Number: 39275

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	QC21	FINAL INSPECTION/W/O RELEASE
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08/05/23 JJ

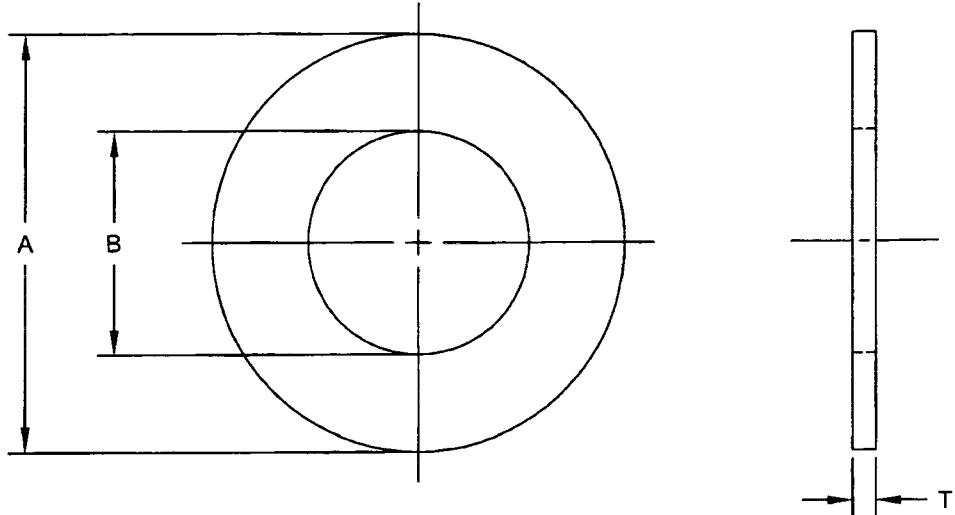
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-22

# SPECIFICATION CONTROL DRAWING



Dart P/N	A (IN)	B (IN)	T (IN)	SUPPLIER P/N	REPLACES
D3672-1	0.437	0.210	0.031	MM .437OD x .210ID x .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM .500OD x .267ID x .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.062	MM .562OD x .326ID x .062 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.328	0.031	MM .562OD x .328ID x .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5L
D3672-9	0.625	0.390	0.031	MM .625OD x .390ID x .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM .750OD x .453ID x .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H7L

**NOTES:**

- 1) MATERIAL: NONE - SEE NOTE #8
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) PURCHASE INFO: PARTS ARE SUPPLIED FROM HASKINS INDUSTRIAL INC. IN QUANTITIES OF 1000

RELEASED  
07.11.06 M

B	ADD -5/7/9/11	DC	07.10.09
A	NEW ISSUE	DC	07.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>SC</i>	DART AEROSPACE LTD	
DRAWN	<i>SC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>SC</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>SC</i>	D3672	SHEET 1 OF 1
APPROVED	<i>SC</i>	TITLE	SCALE
DE APPR.	<i>SC</i>	PHENOLIC WASHER	NTS
DATE	07.10.09	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

M.M. SALES ADMINISTRATRIX LTD.

7650 KIMBEL STREET  
UNIT # 35  
MISSISSAUGA, ONTARIO  
L5S 1L2

# PACKING SLIP

ISO 9001-2000  
Registered

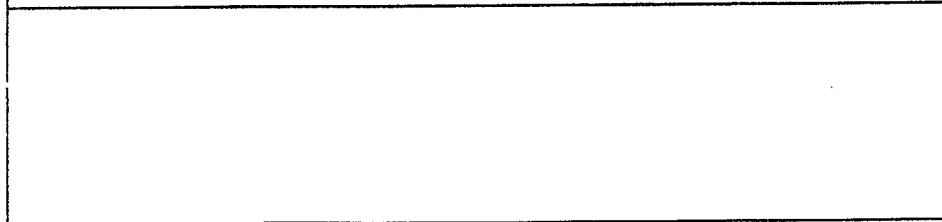
Date	Invoice #
20/05/2008	1623

Invoice To
HASKINS INDUSTRIAL INC 5- 52 ANTARES DRIVE NEPEAN, ONTARIO K2E 7Z1

Ship To
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7 TAG P.O. # 6370

P.O. No.	Terms	Ship Via	FOB
99296	NET 30 DAYS	PUROLAT...	MISSISSAUGA

Description	Qty
PENOLIC FIBRE FLAT WASHER .437 X .210 X .031 +/- .002	1,000
SHIP PUROLATOR 3 PARTY BILLING 2642484 GST On Sales	



GST/HST No.

BN8890552